



## Informational Job Posting #20-003

April 11, 2019

**TO:** Reyco Granning Employees

**FR:** Human Resources

Reyco Granning, LLC is currently seeking to fill an opening for a **CNC Manufacturing Engineering Technician** for its Mt. Vernon production facility. This position will report to the Manufacturing Engineer responsible for CNC Machining.

This position will be responsible for supporting the CNC/Machining across the plant. This position will be able to write new programs for Mazak & Niigata CNC machines. This position will be able to setup CNC machines and work on reducing setup time. This position will lead the training of the CNC machine operators to perform their tasks per standard work. This position will develop standard work and work instructions for all CNC machines. This position will utilize Practical problem-solving approach, Kaizen methodology & DMAIC methodologies to identify and eliminate waste and variation from all assigned processes. This position will insure CNC processes are improved to achieve improved safety, quality, delivery, and cost performance.

Responsibilities include working with technical staff to Identify process improvements with focus on Safety/Quality/Delivery/Cost; supporting activities and projects to improve the safety of processes and stations; troubleshooting programming and/or setup issues; developing work instructions for assigned processes; providing standard training for operators in assigned processes; insure new (CNC & Machining) operators are trained per work instructions and best practices; utilize Lean & Six Sigma approaches to address process issues in machining area; evaluating all aspects of the weld processes and improve weld utilization; evaluating and improving manufacturing methods; working with manufacturing engineering & manufacturing management on projects as assigned; assisting other operators to improve their respective work areas; verification of set ups and confirm parts to print; working with (CNC & Machining) operators, engineering & maintenance staff to address all process performance issues; supporting 5S efforts across assigned departments; supporting development and implementation of the TPM process across all workstations.

Requirements include print reading; ability to use measurement tools for part validation; ability to assist in tool/cutter selection and evaluation; Lean Manufacturing Principle applications; ability to use CAD systems; extensive CNC machining & programming experience preferred; ability to support activities to improve processes, fixtures & tooling; programming knowledge of Mazatrol 640MN and Fanuc 15m controls; experience with programming and utilizing machine probes; experience with machining ductile cast iron preferred; experience with vertical and horizontal CNC mills; experience using calipers, height gages, bore gages and other various measuring equipment; experience with new setups and improving existing setups; experience with AutoCad and Solidworks a plus; experience with any CAM (computer aided manufacturing) software. Must possess a mechanical aptitude and be proficient in Microsoft Word and Excel.

Two-year technical degree in CNC / Machining preferred. Four-year degree in Industrial Engineering or Manufacturing Engineering preferred.

Must be able to walk significant distances and to stand for extended periods of time and be able to lift up to 50 lbs.

Interested candidates are asked to visit our Careers page @ [www.reycogranning.com](http://www.reycogranning.com) and follow the instructions associated with the CNC Manufacturing Engineering Technician position. This position will remain posted until filled.

*Reyco Granning LLC is an Equal Opportunity Employer. All qualified applicants will receive consideration for employment without regard to race, color, religion, sex, national origin, protected veteran status or disability status. Reyco Granning LLC recognizes ACT National Career Readiness Certificates and is committed to recruiting, hiring and promoting veterans and people with disabilities. If you need accommodation or assistance in using our website, please call (417) 466-2178 and request to speak to a human resource representative.*